TC-X

Exploded View Drawing and Parts List

Model: TC-X250GVA

Model Number: 1H00100MN

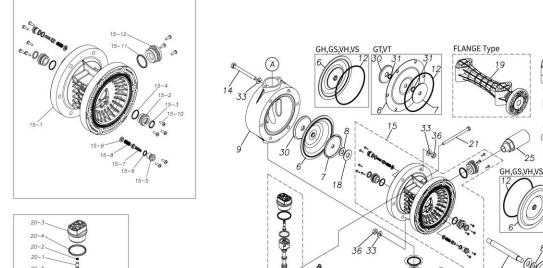
The part list and exploded view drawing as attached below indicate the full list of parts for the above mentioned pump model.

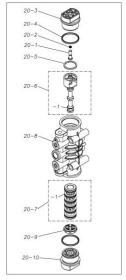
When ordering parts take care to select the correct model pump and required parts. Also be aware that models may change over time as improvements are made so cross-referencing the pumps serial number assembly date and service code are also recommended.

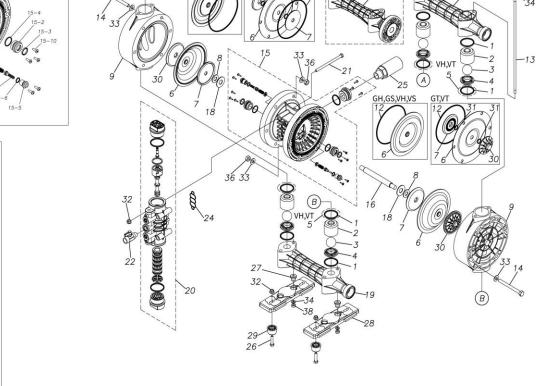
If you require specific spare parts you can also use this form to place your order.

For more information specific to your pump please refer to the pumps Service Book and Operation Manual available separately.

Please contact your Pump Distributor directly for more information.







Parts List TC-X250GVA 1H00100MN

Ref.No.	Parts No.	Description	Parts Component	Remark
1	9S1VP0044	O RING P-44	8	
2	1H20039PB	VALVE STOPPER	4	
3	1H20018VB	BALL	4	
4	1H20040PM	VALVE SEAT	4	
6	1H20021VB	DIAPHRAGM	2	
7	1H20022MM	CENTER DISK	2	
8	9W1211400	WASHER M14	2	
9	1H20042PM	OUT CHAMBER	2	
13	1H30052MM	TIE ROD	4	
14	9B1291001	BOLT M10×110	12	
15	1H10003MK	BODY ASSEMBLY	1	

15-6	Ref.No.	Parts No.	Description	Parts Component	Remark
15-3 SSZBAD018 PACKING 2	15-1	1H10035MK	BODY ECO RING ASSEMBLY	1	
15-4 SSIB_J0203 O RING JASO-2023 2 The parts of #15 are available with a set [H10003MK: SDOY ASSEMBLY]. This is 15-6 SIB_P0011 O RING P H			THROAT BEARING		
15-4 9S1BJ2023 O RING JASO-2023 2 The parts of #15 are available with a set [HH 0003MK: BODY ASSEMBLY]. This is 15-6 SSIBPO011 O RING P-11 2 2 available individually. SERMEN P-12 3 available individually. SERMEN P-12 available individually. S	15-3	9S2BA0018	PACKING	2	
15-5			O RING JASO-2023		
15-6 9S1BP0011 0 RNG P-11 2 2 2 3 3 3 3 3 3 3			PILOT VALVE SEAT		The parts of #15 are available with a set as
15-7			O RING P-11		
15-8			PILOT VALVE ASSEMBLY		-
15-9			SPRING		
15-10			SPRING SEAT		
15-11 9S1BG0035 0 RBNG G-35 1 1 1 1 1 1 1 1 1			SCREW M5 × 16		
15-12			O RING G-35		
16			BUSHING		
18			CENTER ROD		
19			CUSHION		
20					
20-1					
20-2 SSIBPO005 O RING P-5 1 The parts of #20 are available with a set [1H10004MN: MAIN VALVE ASSEMBLY] is also available individually.					
20-3					
20-4 9S1BP0045 0 RING P-45 2 is also available individually.					The parts of #20 are available with a set as
20-5					[1H10004MN:MAIN VALVE ASSEMBLY]. This
20-6					is also available individually.
20-6-1					
20-7			·		
20-7-1 9S1BJ2030 O RING JASO-2030 6 The parts of #20-7 are available with a set [1H10006MK:SLEEVE ASSEMBLY]. This also available individually.					[1H10002MK:C SPOOL ASSEMBLY (Looped C®)]. This is also available individually.
20-8	20-7	1H10006MK	SLEEVE ASSEMBLY	1	The parts of #20 are available with a set as [1H10004MN:MAIN VALVE ASSEMBLY]. This is also available individually.
The parts of #20 are available with a set [1H10004MN: MAIN VALVE ASSEMBLY] is also available individually. The parts of #20 are available with a set [1H10004MN: MAIN VALVE ASSEMBLY] is also available individually.	20-7-1	9S1BJ2030	O RING JASO-2030	6	The parts of #20-7 are available with a set as [1H10006MK:SLEEVE ASSEMBLY]. This is also available individually.
20-9 1H30030MB CUSHION 1 is also available individually. 20-10 1H30031MB CAP B 1 21 9B1290800 BOLT M8 × 130 4 22 1H90002MN BALL VALVE 1 24 1H30017MB VALVE BODY GASKET 1 25 1H90003MK SILENCER 1 26 9B1210835 BOLT M8 × 35 4 27 1H30058MB SPACER 4	20-8	1H10007MN	VALVE BODY ASSEMBLY	1	The parts of #20 are available with a set as [1H10004MN: MAIN VALVE ASSEMBLY]. This is also available individually.
21 9B1290800 BOLT M8×130 4 22 1H90002MN BALL VALVE 1 24 1H30017MB VALVE BODY GASKET 1 25 1H90003MK SILENCER 1 26 9B1210835 BOLT M8×35 4 27 1H30058MB SPACER 4	20-9	1H30030MB	CUSHION	1	
22 1H90002MN BALL VALVE 1 24 1H30017MB VALVE BODY GASKET 1 25 1H90003MK SILENCER 1 26 9B1210835 BOLT M8×35 4 27 1H30058MB SPACER 4	20-10	1H30031MB	CAP B	1	
24 1H30017MB VALVE BODY GASKET 1 25 1H90003MK SILENCER 1 26 9B1210835 BOLT M8×35 4 27 1H30058MB SPACER 4	21	9B1290800	BOLT M8×130	4	
24 1H30017MB VALVE BODY GASKET 1 25 1H90003MK SILENCER 1 26 9B1210835 BOLT M8×35 4 27 1H30058MB SPACER 4			BALL VALVE		
25 1H90003MK SILENCER 1 26 9B1210835 BOLT M8 × 35 4 27 1H30058MB SPACER 4			VALVE BODY GASKET		
26 9B1210835 BOLT M8×35 4 27 1H30058MB SPACER 4			SILENCER		
27 1H30058MB SPACER 4			BOLT M8×35		
	27	1H30058MB	SPACER		
			BASE		
29 1H30055MB RUBBER FEET 4			RUBBER FEET		
30 1H20045PM CENTER DISK 2			CENTER DISK		
32 9N2210800 NUT M8 8					
33 9W1211000 PLAIN WASHER M10 24					
34 9W1210800 PLAIN WASHER M8 8					
36 9N1611000 NUT M10 12					

Ref.No.	Parts No.	Description	Parts Component	Remark
38	9N1610800	NUT M8	8	·