## TC-X

## **Exploded View Drawing and Parts List**

Model: TC-X200HTA

Model Number: 1G00054MN

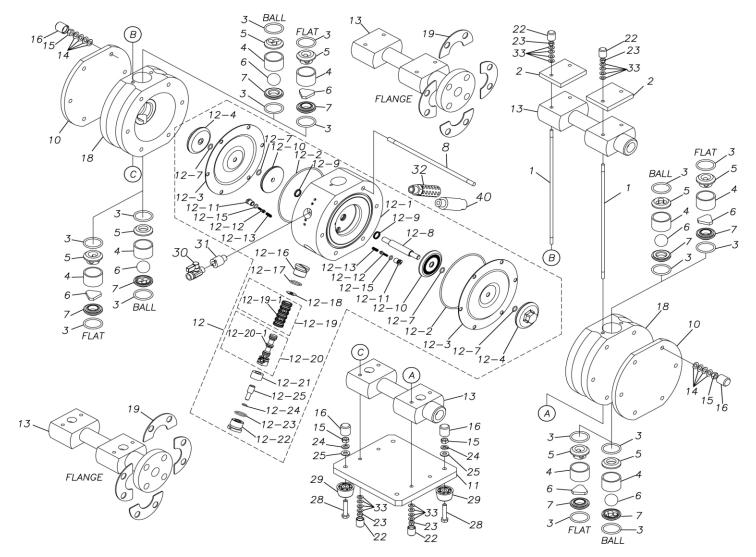
The part list and exploded view drawing as attached below indicate the full list of parts for the above mentioned pump model.

When ordering parts take care to select the correct model pump and required parts. Also be aware that models may change over time as improvements are made so cross-referencing the pumps serial number assembly date and service code are also recommended.

If you require specific spare parts you can also use this form to place your order.

For more information specific to your pump please refer to the pumps Service Book and Operation Manual available separately.

Please contact your Pump Distributor directly for more information.



■ Parts List TC-X200HTA 1G00054MN

| Ref.No. | Parts No. | Description         | Parts<br>Component | Remark |
|---------|-----------|---------------------|--------------------|--------|
| 1       | 1G30031MM | TIE ROD             | 4                  |        |
| 2       | 1G30032MM | REINFORCEMENT PLATE | 2                  |        |
| 3       | 9S1TP0034 | O RING P-34         | 8                  |        |
| 4       | 1G20029TM | VALVE GUIDE         | 4                  |        |
| 5       | 1G20030TM | VALVE STOPPER       | 4                  |        |
| 6       | 1G20008TM | BALL                | 4                  |        |
| 7       | 1G20031TM | VALVE SEAT          | 4                  |        |
| 8       | 1G30033MM | TIE ROD             | 6                  |        |
| 10      | 1G30034MM | REINFORCEMENT PLATE | 2                  |        |
| 11      | 1G30035MM | BASE                | 1                  |        |
| 12      | 1G10007MP | BODY ASSEMBLY       | 1                  |        |

| Ref.No.        | Parts No.              | Description                  | Parts     | Remark  |
|----------------|------------------------|------------------------------|-----------|---|
| 10.1           | 1010000MD              | BODY ASSEMBLY                | Component |   |
| 12-1           | 1G10006MP<br>9S1TG0130 | O RING G-130                 | 2         |   |
| 12-2           |                        | DIAPHRAGM                    |           |   |
| 12-3           | 1G20026T5              | CENTER DISK                  | 2         |   |
| 12-4           | 1G20027TM              | O RING P-10                  | 2         |   |
| 12-7           | 9S1TP0010              | CENTER ROD                   |           | The parts of #12 are available with a set as [IG10007MP:BODY ASSEMBLY]. This is also  |
| 12-8           | 1G20028MM              | PACKING                      | 1         |   |
| 12-9           | 9S2VA0014              | CENTER DISK                  | 2         | available individually.   |
| 12-10          | 1G30027MM              | PILOT VALVE SEAT             | 2         |   |
| 12-11          | 1D30025MM              | PILOT VALVE SEAT             | 2 2       |   |
| 12-12<br>12-13 | 1D10012MK<br>1D30027MM | SPRING                       | 2         |   |
| 12-13          | 9S1VP0007              | O RING P-7                   | 2         |   |
| 12-15          | 1G30028MM              | CAP                          | 1         |   |
|                |                        | SPRING STOPPER               |           |   |
| 12-17          | 1E30029MB              | CUSHION                      | 1         |   |
| 12-18          | 1E30025MB              | SLEEVE ASSEMBLY              | 1         |   |
| 12-19          | 1E10004MK              |                              | 1         |   |
| 12-19-1        | 9S1BA0018              | O RING AS568-018             | 6         | The parts of #12-19 are available with a set as [1E10004MK:SLEEVE ASSEMBLY]. This is also available individually.               |
| 12-20          | 1E10035MK              | C SPOOL ASSEMBLY (Looped C®) | 1         | The parts of #12 are available with a set as [1G10007MP:BODY ASSEMBLY]. This is also available individually.                    |
| 12-20-1        | 1E30031MM              | SEAL RING                    | 5         | The parts of #12-20 are available with a set as [1E10035MK: C SPOOL ASSEMBLY (Looped C®)]. This is also available individually. |
| 12-21          | 1G30029MM              | SPACER                       | 1         |   |
| 12-22          | 1D30029MM              | CAP                          | 1         | T   |
| 12-23          | 9S1VP0022              | O RING P-22                  | 2         | The parts of #12 are available with a set as [1G10007MP:BODY ASSEMBLY]. This is also  |
| 12-24          | 9S1VP0008              | O RING P-8                   | 1         | available individually.   |
| 12-25          | 1G30030MM              | RESET BUTTON                 | 1         |   |
| 13             | 1G20034TN              | MANIFOLD                     | 2         |   |
| 14             | 9W3210800              | CONED DISK SPRING M8         | 48        |   |
| 15             | 9N1210800              | NUT M8                       | 16        |   |
| 16             | 1E30069TB              | CAP                          | 16        |   |
| 18             | 1G20033TM              | OUT CHAMBER                  | 2         |   |
| 19             | 1G30063MM              | REINFORCEMENT PLATE          | 8         |   |
| 22             | 1E30037TB              | CAP                          | 8         |   |
| 23             | 9N1210600              | NUT M6                       | 8         |   |
| 23<br>24       | 9W2210800              | SPRING LOCK WASHER M8        | 4         |   |
| 25             | 9W1210800              | PLAIN WASHER M8              | 4         |   |
| 28             | 9B1220840              | BOLT M8×40                   | 4         |   |
| 29             | 1H30055MB              | RUBBER FEET                  | 4         |   |
| 30             | 1E90002MN              | BALL VALVE                   |           |   |
|                |                        | UNION                        | 1         |   |
| 31             | 1D30036MN              | SILENCER                     | 1         |   |
| 32             | 1D90001MP              | CONED DISK SPRING M6         | 1 22      |   |
| 33             | 9W3210600              | UNION                        | 32        |   |
| 40             | 1D30037MN              | NOIN                         | 1         |   |